

In the Specification

The paragraph beginning at page 1, line 3 has been amended as follows:

A' -- This application is a continuation-in-part of Application No. 09/691,864, filed October 19, 2000, and a continuation-in-part of Application No. 09/330,879, filed June 11, 1999, now U.S. Patent 6,321,740.--

The paragraph beginning at page 15, line 15 has been amended as follows:

A² -- The positioning of the projections on the blades 14', 24' can be used in conjunction with mold configurations that pre-form the workpiece 58 at pre-determined locations to better achieve rounded, rock-like corners. For example, the walls of the mold that are used to form the workpiece 58 in Figure 10 can include suitable contoured portions so as to form the contoured regions 59a, 59b, 59c in the workpiece 58. The contoured regions 59a, 59b, 59c contribute to the formation of the rounded, rock-like corners when the workpiece 58 is split. Further information on the mold configuration that is used to create the workpiece 58 can be found in ~~co-pending~~ U.S. Patent Application Serial No. 09/691,931, filed on October 19, 2000 (now abandoned), which is herein incorporated by reference in its entirety.--

The paragraph beginning at page 20, line 23 has been amended as follows:

A³ -- Further details on molds and grooves or channels in mold walls to achieve texturing can be found in ~~co-pending~~ U.S. Patent Application Serial Nos. No. 09/691,931, and 09/691,898, each of which ~~was~~ filed on October 19, 2000 (now abandoned), and in U.S. Patent 6,464,199, and which are incorporated herein by reference in their entirety.--